



**205703**

Kit tubazioni freno posteriore HD XR 1200  
HD XR 1200 rear brake line kit



**KIT EQUIPMENT**

- 1 Braided Hose 750 mm with seal.
- 1 Banjo 90°
- 1 Banjo 0°
- 1 Banjo 45°
- 4 Copper washer
- 1 Brake light switch (1,25 )

Installation time : 60 minute

- Tool requirement :
- 1) Pliers
  - 2) 11-12-14 mm. open/box end wrench
  - 3) 7/32 Inch Allen wrench
  - 4) Air heaters gun
  - 5) Loctite 243
  - 5) Torque wrenches

**Free Spirits Genuine Parts to be fitted by trained technician only**



1

Smontare la staffa che sostiene la tubazione originale e l'allarme, sconnettere l'idrostop.

Dismount bracket that support brake line and alarm box (without disconnecting plug) disconnect pressure switch.



2

Sfilare il cavo.  
Take off wire.



3

Passare il cavo come da foto.  
Pass on wire as show on the picture.



4

Passare il cavo come da foto.  
Pass on wire as show on the picture.



5

Allentare il bochetto e rimuovere la tubazione originale .  
Remove banjo bolt and disconnect OEM brake line.



6

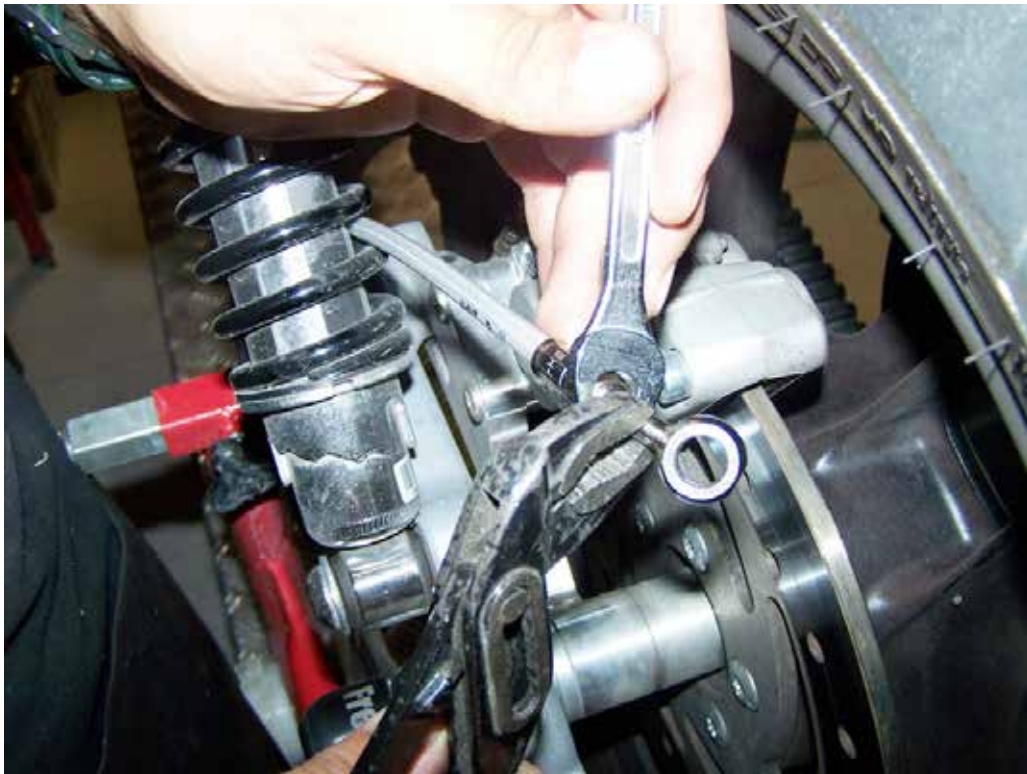
Allentare il bochetto e rimuovere la tubazione originale .  
Remove banjo bolt and disconnect OEM brake line.



7

Installare il raccordo da 45° sulla tubazione utilizzando frenafletti medio come da foto.

Pass on new brake line carefully apply Loctite 243 on 45° banjo as photo.



8

Fissare il raccordo alla tubazione (serraggio 10 Nm).

Tighten banjo to 10Nm.



9

Fissare la tubazione alla pinza (serraggio 22/27 Nm).  
Connect brake line to caliper and tighten to 22-27 Nm.



10

Passare la tubazione attraverso l'occhiello.  
Pass brake line through P-Clamp.



11

Rimontare la staffa di supporto, facendo passare la tubazione tra il telaio e la staffa.

Install back bracket making sure to place brake line between frame and bracket.



12

Rimontare la sirena.

Mount back alarm box.



13

Montare il raccordo a 90° applicando frenafilletti medio.  
Apply Loctite 243 on 90° banjo.



14

Fissare il raccordo (serraggio 10Nm).  
Tighten banjo to 10Nm.





15

Inserire l'idrostop.  
Insert brake light switch.



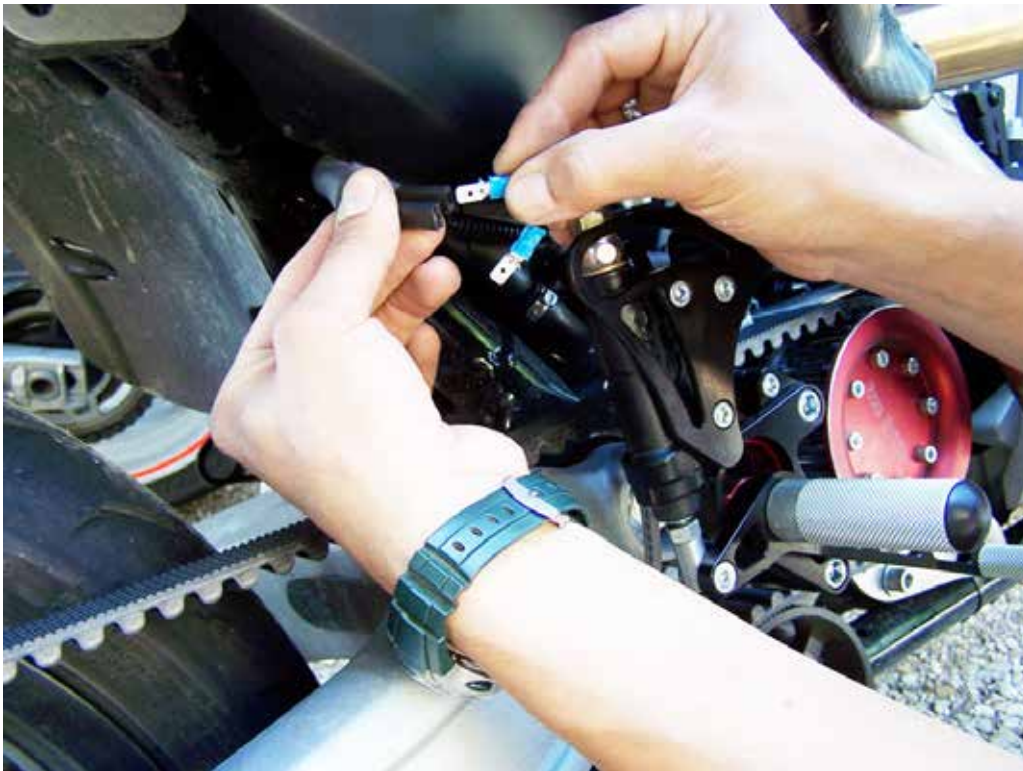
16

Fissare l'idrostop (serraggio 22/27Nm).  
Connect brake line to master cylinder and tighten  
brake light switch to 22-27 Nm.



17

Inserire il materiale termoformante fornito nel kit.  
Slide in shrinkable tube.



18

Applicare i fast-on all'idrostop e collegarlo al connettore originale.  
Apply the fast-on terminal to the brake light switch and connect it to the OEM connector.

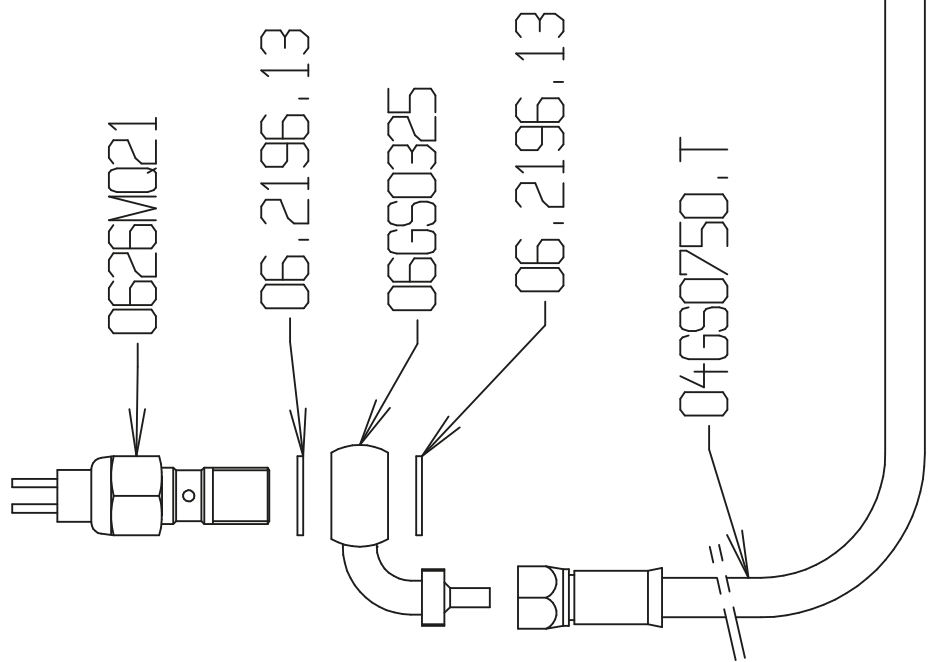


19

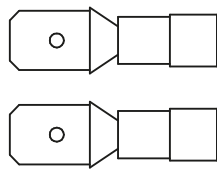
Scaldare il materiale termoformante in modo che aderisca completamente.  
Heat up to seal it.

# XR 1200 Rear Brake Line

## Code 205703

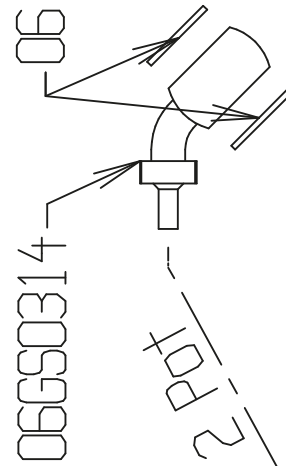


#2 red male slide-on terminal



100mm. shrink tube Ø 6

06GS0314



2 Pot

4 Pot

06GS0326

