



MOUNTING SUGGESTIONS:

Harley-Davidson® FLHR/FLHX/CVO FL Models 1997-2007 Solo Seat

Hardware (Included):	Black nylon shoulder washer x 2 (1999-2007) Black nylon flat washer x 2 (1997-1998) Chrome washer x 2
(Not included)	78032 - Slotted mounting nuts x 2 (1999-2007) or stock 78028 - $5/16"$ -18 x $3/4"$ slotted bolts (1997-1998) or stock
Tools needed:	Phillips screwdriver $5/8"$ (1999-2007) or $7/16"$ (1997-1998) open-end wrench

**Note: These seats also fit CVO models 1997-2005, 2006 and 2007
FLHTCUSE have the higher dash and use the standard FLHT seats.**

Removal of Stock Seat:

Two-piece stock seat:

1. Remove the rear $1/4"$ -20 fender screw with a Phillips screwdriver and set it aside. The stock rear fender screw will be used to attach your new Mustang seat.

2. Slide the rear seat back and up.

3. Remove the two nuts (1999-2007) or bolts (1997-1998) holding the back of the solo in place.

4. Carefully lift the back of the driver's seat up and back to disengage the front bracket and remove the seat.

One-piece stock seat:

1. Remove the rear $1/4"$ -20 fender screw with a Phillips screwdriver and set it aside. The stock rear fender screw will be used to attach your new Mustang seat.

2. Remove hand strap that is secured to the motorcycle on each side of the seat where the front saddlebag mount is located.

3. Slide the seat up and back to disengage the front bracket and remove the seat.



Installation of Mustang Seat:

1. Remove any seat supports from the frame rails and be sure wiring is routed along the inside of the frame rails.
2. Engage the nose bracket into the frame. Push it as far forward as possible so that the mounting studs in the fender are in the middle to back edge of the slotted rear tabs.
3. A firm downward punch or chop to the nose of the seat will push the seat closer to the chrome dash. If there is a gap at the dash, the dash can be adjusted by loosening the $\frac{1}{2}$ " hex nut and Phillips screw on the dash, sliding the dash back and retightening. On 2004 and newer models, the seat's nose bracket can be bent away from seat about $\frac{1}{4}$ " for best fit.

Note: Seats not specifically made for FLHRS models will slightly overlap the dash on these bikes. Seats designed for FLHRS models will fit the dash correctly.

4. The seat is spring-loaded, so the rear mounting bracket will be approximately 1" to 1-1/2" above the fender mounts.



5. Place the nylon shoulder washers (1999-2007) or flat washers (1997-1998) on the fender studs and then put the rear mounting tabs over the studs.

Note: On 1997-1998 models, do NOT remove the retaining clips holding the fender nuts in place.

6. Place the chrome washers over the studs and secure the seat with the slotted solo mounting nuts (1999-2007, either 78032 or stock) or slotted bolts (1997-1998, either 78028 or stock). Tighten both finger tight, then tighten both securely.

Enjoy the comfort and custom look of your new Mustang seat!



These steps are guidelines to help you install your new Mustang product. If you need further assistance, please call us at 800-243-1392 or 413-668-1100, Monday through Friday 9:00 - 5:30 Eastern or send an e-mail to questions@mustangseats.com or visit our website at www.mustangseats.com.

For care and maintenance of our seats, please go to our website under "Support".

Refers to part numbers: 75459, 75578, 75876, 76350, 76716, 76732, 76733, 76734, 76735, 79100, 79102, 79317, 79693, 79694, 79695, 79696

You are cordially invited to
— Tour the Mustang Factory —

See how our craftspeople take pride in transforming raw materials into the world's highest quality, most comfortable handcrafted seats. Please contact Mustang for more information regarding tours of our historic Three Rivers, Massachusetts, facility (only 75 miles west of Boston; 150 miles northeast of New York City). Our two hour tours are by reservation only; we can accommodate groups from 2 to 24. We promise you will ride away with an entirely new awareness of what you put between you and your bike.